

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 70692

Page 2

Monday, June 13, 2011 1:33:53 PM

Item ID: D3492-3

Accept



Setup Start



Revision ID:

Item Name: Plug

Stop



Start Date: 6/13/2011 Start Qty: 80.00



Cust Item ID:

Required Date: 6/20/2011 Req'd Qty: 80.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Hand Finishing

80 φ PR 11-6-23.

140

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00



Powdercoat

Powder Coating

m116964

Memo

(Flat End Only)

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

2:00 00
2:320 0F
2:30

80 φ m.j 11/06/23

150

QC3- Inspect Part Finish

0.00



QC

Quality Control

Memo

0.00

80 — BL 11-6-23.

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Item ID: D3492-3

Accept



Setup Start



Revision ID:

Item Name: Plug

Stop



Start Date: 6/13/2011 Start Qty: 80.00



Cust Item ID:

Required Date: 6/20/2011 Req'd Qty: 80.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

160



Packaging

Identify as per dwg & Stock Location:

PP-A

Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

80 6/14/06/23

170



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/14/2011

ME 11-06-29

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Picklist Print

Page 1

Monday, June 13, 2011 1:33:59 PM

Work Order ID: 70692



Parent Item: D3492-3



Parent Item Name: Plug

Start Date: 6/13/2011

Required Date: 6/20/2011

Start Qty: 80.00

Required Qty: 80.00

Comments: IPP Rev:A 11.04.19 per dwg revC DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.750		Purchased		No		100	f	58.8030	0.06	5.052632		SA 11/6/22	

6061-T6 Round Bar .750"

Location	Loc Qty	Loc Code
MAT013	58.803	
112442	0.796	
116406	0.617	
117481	57.39	

7ft

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DART AEROSPACE LTD	Work Order:	10692
Description: Plug	Part Number:	D3492-3
Inspection Dwg: D3492	Rev: 0000011-06-14	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article | Prototype

Measured by:	<u>J</u>	Audited by:	<u>J</u>	Prototype Approval:	N/A
Date:	<u>11/6/22</u>	Date:	<u>11.6.22</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.07.07	New Issue P/O D3492-043	KJ/JLM	
B	06.10.16	\varnothing 0.750 was \varnothing 0.625	KJ/JLM	
C	08.09.04	Tolerance revised for \varnothing 0.750	KJ/DD	

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8 7 6 5 4 3 2 1

D3492-XX PLUG
(SEE TABLE)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 70698
PL 11 06-11

D3492-XXX PLUG PARTS LIST

QTY .041	QTY .043	QTY .045	QTY .047	QTY .049	QTY .051	QTY .053	PART NUMBER	DESCRIPTION
X							D3492-041	PLUG ASSEMBLY
	X						D3492-043	PLUG ASSEMBLY
		X					D3492-045	PLUG ASSEMBLY
			X				D3492-047	PLUG ASSEMBLY
				X			D3492-049	PLUG ASSEMBLY
					X		D3492-051	PLUG ASSEMBLY
						X	D3492-053	PLUG ASSEMBLY
							D3492-1	PLUG
1							D3492-3	PLUG
							D3492-5	PLUG
							D3492-7	PLUG
							D3492-9	PLUG
							D3492-11	PLUG
							D3492-13	PLUG
							NAS1611-005	O-RING
							NAS1611-007	O-RING
							NAS1611-010	O-RING
1							NAS1611-012	O-RING
							NAS1611-013	O-RING
							NAS1611-015	O-RING
							NAS1611-016	O-RING

NOTES:

1) O-RING: POSSIBLE SUPPLIER P/N: NAS1611-XXX OR PARKER 2-XXX

D	INCORPORATED DEO D3492-C-1. SHT 2 DIM C FOR -1 WAS 0.055. (SEE CAR11-048)	AJS	11.05.24
C	ADD -049-051-063, CHANGE DRAWING FORMAT	PH	07.10.05
B	ADD -047; UPDATE DIM A FOR -045	PH	08.05.11
A	NEW ISSUE	PH	06.01.04
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<u>J.F.B.</u>	DRAWING NO.	REV. D
MFG. APPR.	<u>J.F.B.</u>	D3492	SHEET 1 OF 2
APPROVED	<u>J.F.B.</u>	TITLE	SCALE
DE APPR.	<u>J.F.B.</u>	PLUG	2:1
DATE	11.05.24	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

RELEASED
2011-05-30

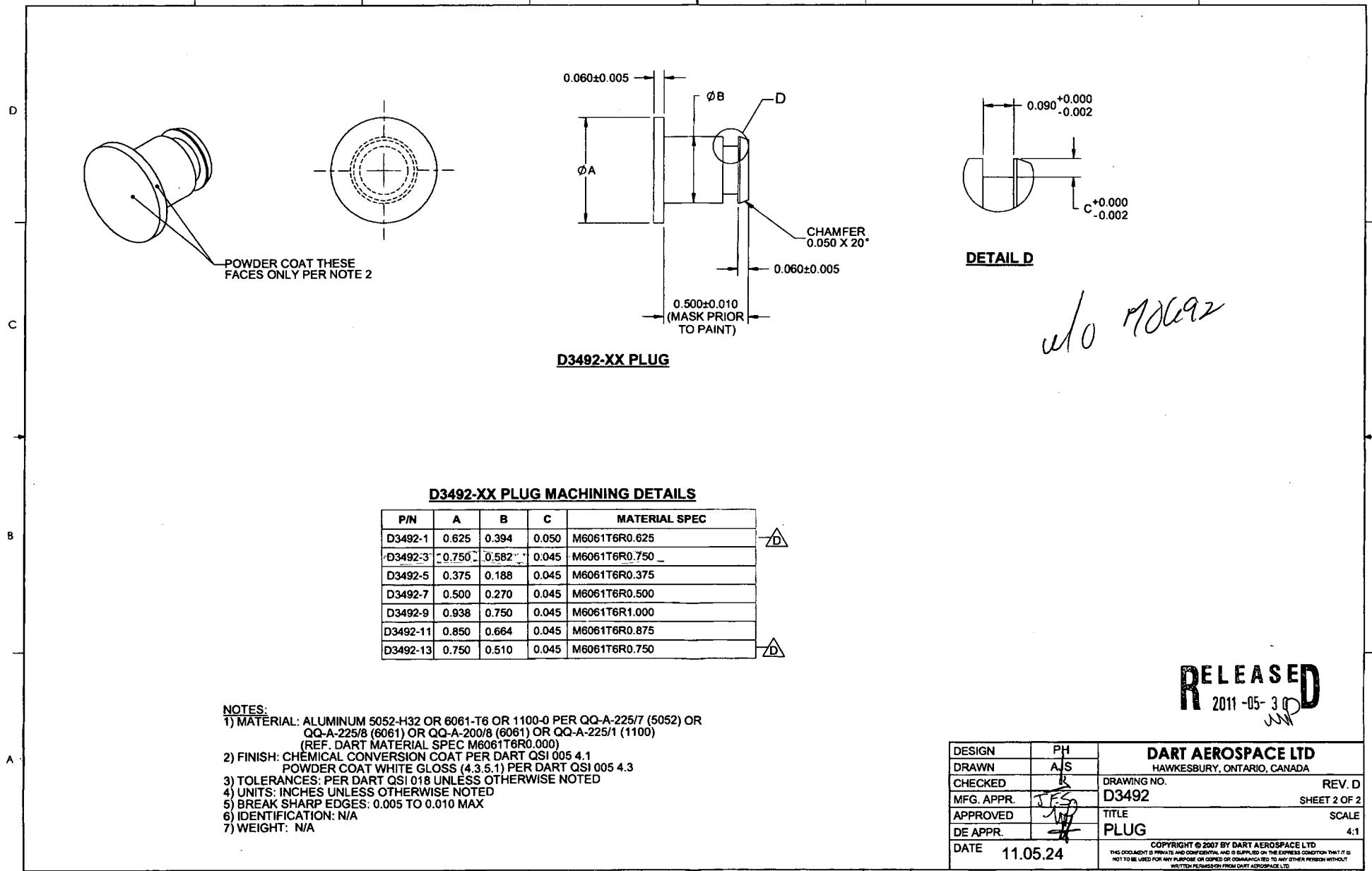
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8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

D

C

B

A

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